

Catalytic converter: Removal - Refitting

D4F, and 784

- ☐ Refit:
 - the front right-hand wheel driveshaft relay bearing,
 - the front right-hand wheel driveshaft relay bearing nuts.
- ☐ Torque tighten the **front right-hand wheel drive-shaft relay bearing nuts (44 Nm)**.
- ☐ Refit:
 - the front right-hand hand wheel driveshaft (see **Front right-hand driveshaft: Removal - Refitting**) (MR 392, 29A, Driveshafts),
 - exhaust bracket nuts.
- ☐ Torque tighten the **exhaust bracket bolts at the catalytic converter outlet (9 Nm)**.
- ☐ Fill the gearbox oil (see **Manual gearbox oils: Draining - Filling**) (MR 392, 21A, Manual gearbox).
- ☐ Refit:
 - the engine cover,
 - the engine undertray.
- ☐ Connect the battery (see **Battery: Removal - Refitting**) (MR 392, 80A, Battery).

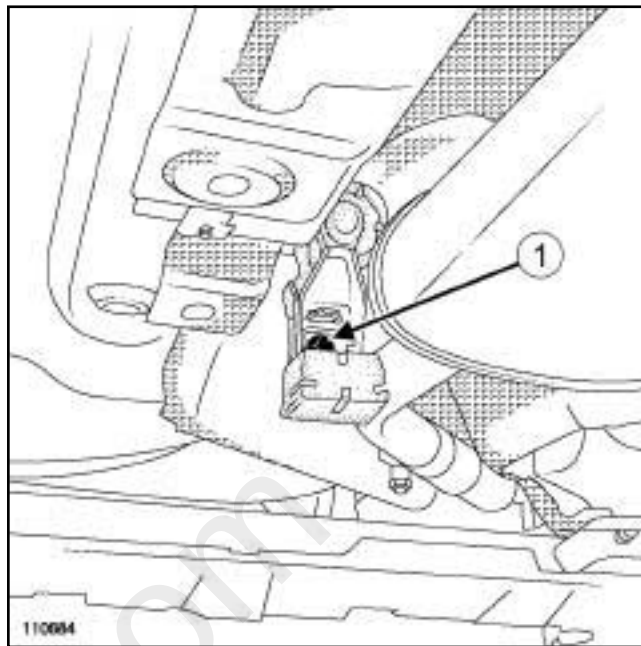
Tightening torques 	
new expansion chamber mounting bolt on the rubber mounting bush	8 Nm
exhaust sleeves	25 Nm

REMOVAL

I - REMOVAL PREPARATION OPERATION

- ☐ Position the vehicle on a two-post lift (see **Vehicle: Towing and lifting**) (MR 392, 02, Lifting equipment).
- ☐ Remove the engine undertray.
- ☐ Cut the exhaust pipe (see **Exhaust: Parts and consumables for the repair**) and (see **19B, Exhaust, Exhaust: Precautions for the repair**, page **19B-17**).

II - OPERATION FOR REMOVAL OF PART CONCERNED



☐ Remove:

- the bolt (1) mounting the expansion chamber to the exhaust rubber mounting bush,
- the expansion chamber.

Note:

If the rubber mounting bushes are damaged, mark the position of the support on the body, then replace the « support - rubber mounting bush » assembly.

REFITTING

I - REFITTING OPERATION FOR PART CONCERNED

☐ Fit:

- the expansion chamber,
- the sleeves,
- the rubber mounting bush damper.

☐ Torque tighten:

- the **new expansion chamber mounting bolt on the rubber mounting bush (8 Nm)**,
- the **exhaust sleeves (25 Nm)** while lifting the exhaust pipe to ensure correct alignment (see **19B, Exhaust, Exhaust: Precautions for the repair**, page **19B-17**).